

INTEGRAL HEAVY WEIGHT DRILL PIPE

Size(in)	O.D. (in)	I.D. (in)	Tool Joint O.D. (in)	Tool Joint I.D. (in)	Connection	Max.elevator diameter (in)	Central upset dia. (in)	Min.drift dia.size(in)
3 1/2	3 1/2	2 1/4	4 3/4 (4 7/8, 5)	2 1/4	NC38	3 7/8	4	2
		2 1/16		2 1/16				1 13/16
4	4	2 1/2	5 1/4	2 1/2	NC40	4 3/16	4 1/2	2 1/4
		2 9/16		2 9/16				2 5/16
4 1/2	4 1/2	2 11/16	6 1/4	2 11/16	NC46	4 11/16	5	2 7/16
		2 3/4		2 3/4				2 1/2
		2 13/16		2 13/16				2 9/16
5	5	3	6 5/8	3	NC50	5 1/8	5 1/2	2 3/4
5 1/2	5 1/2	3 1/4	7 (7 1/4, 7 1/2)	3 1/4	5 1/2 FH	5 11/16	6	3
		3 3/8		3 3/8				3 1/8
		3 7/8		3 7/8				3 5/8
		4		4				3 3/4
6 5/8	6 5/8	4	8 (8 1/4, 8 1/2)	4	6 5/8 FH	6 15/16	7 1/8	3 3/4
		4 1/2		4 1/2				4 1/4
		5		5				4 3/4

INTEGRAL SPIRAL HEAVY WEIGHT DRILL PIPE

Size mm(in)	Pipe Body					Tool Joint		
	I.D. (mm)	Elevator upset (mm)	Elevator/slip groove O.D. (mm)	Spiral O.D. (mm)	Spiral depth (mm)	Connection	O.D. mm	I.D. mm
88.9(3 1/2)	54.0	92.1	88.9	101.6	9.5	NC38	120.6	54.0
101.6(4)	65.1	104.8	101.6	114.3	9.5	NC40	133.4	65.1
114.3(4 1/2)	69.8	117.5	114.3	127.0	12.7	NC46	158.8	69.8
127.0(5)	76.2	130.2	127.0	139.7	12.7	NC50	165.1	76.2